

Work Order ID 153615***153615***

Page 1

Tuesday, November 22, 2016 1:32:31 PM

Item ID: PB67-43001-121 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Square Sleeve
Start Date: 11/22/2016 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 12/2/2016 Req'd Qty: 3.00 ***3*** Customer:
Reference: RE-INSPECT PER ECN16-655

Approvals: Process Plan: MF Date: 16-11-22 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	D								

100 0.00
100
QC Memo 0.00
Quality Control PULL FROM STOCK PB67-43001-121 X 3 B139151
RE-INSPECT TO MAKE SURE IT'S IN TOLERANCE TO NEW DRAWING

3 DAS
38
9-88
NOV 28 2016

110 Identify as per dwg & Stock Location: _____ 0.00

110
Packaging Memo 0.00
Packaging

MF 16-11-28

120 QC21- Final Inspection - Work Order Release 0.00

120
QC Memo 0.00
Quality Control

16/11/28 MF
16-11-28

Tuesday, November 22, 2016 1:32:31 PM

Page 1

153615

PR67-43001-121

Required Qty: 3.00

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PB67-43001-121		Manufactured	No				Each	0.0000		3			
PR67-43001-121									**	3x 139151 mfg 16-11-22			
Square Sleeve													

List Lots

Tuesday, November 22, 2016 1:28:07 PM

Page 1 of 1

Criteria : Item ID: PB67-43001-121 All Locations All Warehouses All Quantity

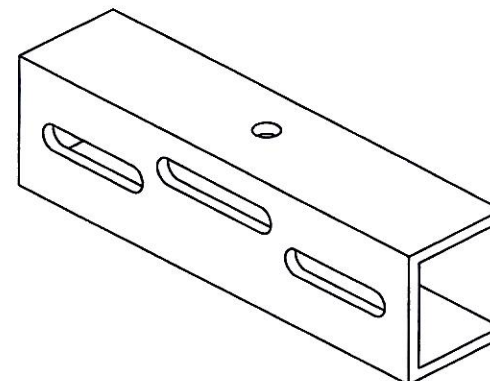
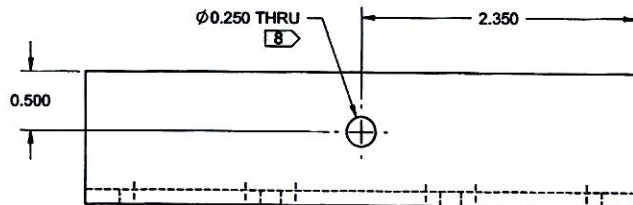
Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		

PB67-43001-121	Main Warehouse	139151	6/16/2016	3.0000	QC21		
Square Sleeve	Mezz2						

Total: 3.0000

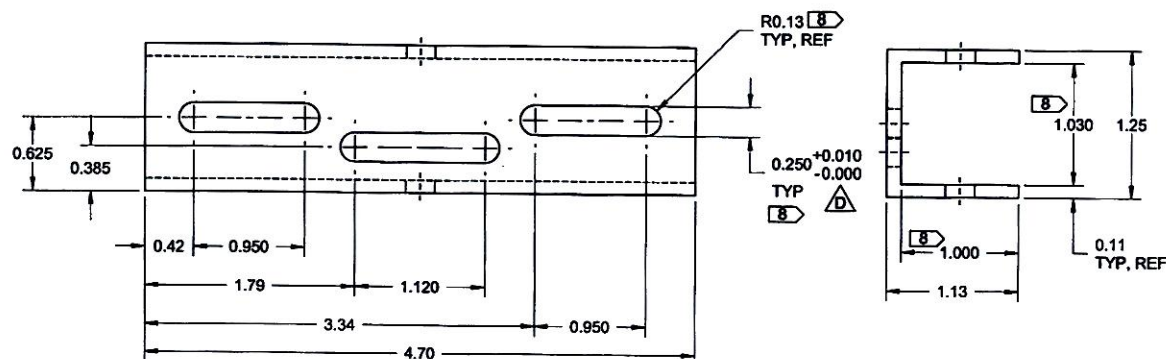
#153615

8 7 6 5 4 3 2 1



B67-43001-121 SQUARE SLEEVE

mf
#153615
16-11-22



NOTES:

- 1) MATERIAL: M6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 OR QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF. DART SPEC. M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.17 lbs
- 8) MASK ALL OPENINGS AND INSIDE SURFACES PRIOR TO PAINTING.

RELEASED
2016-11-09
EW 16-655

APPROVED

D	ADDED TOLERANCE ON SLOT WIDTH, UPDATED MATL SPECIFICATION, REASON PAR15-437	SAD	16.10.14
C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 34 OF PREMIER AVIATION DRAWING No.B67-43001: MATERIAL WAS 7075-T6. REASON: SEE PAR108-011.	MB	09.02.19
REV.	DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	MB	DRAWING NO.	REV. D
MFG. APPR.	JLM	B67-43001-121	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	N/A	SQUARE SLEEVE	NTS
DATE	16.10.14	COPYRIGHT © 1986 BY DART AEROSPACE LTD THIS DOCUMENT IS PRELIMINARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	